

T1,T2 & T3 Transfer Pumps

Proven Pumping Technology



Engineered for higher output, better performance and great value

- Quick-disconnect feature for simple drum removal and faster change-out
- Easily handle higher viscosity materials even in cold conditions
- High-output pumps get the job done faster
- Designed for easy maneuverability and handling, easy maintenance & low noise
- Affordable options meeting your business and performance needs

Discover the advantages of the T1 and T2 pumps

- Less maintenance The O-ring seal design is more durable and longer-lasting than those of competitors for longer spraying up-time and less time spent on maintenance
- Lower pressure drops with higher viscosity materials at any ambient temperature
- Maintain performance in working environments; less drops in inlet pressure with higher viscosity materials in any climate condition
- Provide consistent feed pressures and flow rates for dependable results
- Reliable and cost-effective

Experience transfer efficiency with the NEW T3 pump

The T3 Transfer Pump combines Graco's proven Merkur" air-motor and popular T2 stainless steel lower. The T3 is a 3:1 ratio pump – using less air pressure to provide the same fluid pressure required.

The T3 pump is rated for a continuous output of 17 lpm (4.5 gpm), allowing enough flow to easily keep up with Graco's biggest proportioner, the Reactor H-50. As the T3 is rated for a max. inlet pressure of 6.8 bar (100 psi, 0.68 MPa), an air regulator is included with every pump.

- Easier to maneuver The overall height of the T3 is 9.4 cm (3.7 inches) less above the drum than the T2, making it easier to remove from the drum inside a spray rig.
- Studies show the T3 Transfer Pump is approx. 3x quieter than the T2 Transfer Pump.
- Less maintenance the Merkur air motor is based on air pilot valve technology. The air motor switching is completely pneumatic. This differs from T1 and T2 Transfer Pumps, which use a mechanical reversing mechanism in the air motor.

Longer-lasting

Redesigned for long-lasting durability and less maintenance

Quick-release bung adapter

Easy drum removal without interference from hose connections

Corrosion-resistant components

Stainless steel wetted parts

PTFE seals

Improved performance for less maintenance

Technical Specifications

	Part Number	Ratio	Maximum Output – Continuous	Maximum Input – Air Pressure	Maximum Output – Fluid Pressure	Maximum Ambient Temperature	Maximum Fluid Temperature	Weight	Height	Manual Number	Wetted Materials
T1	256200	2:1	9.5 lpm (2.5 gpm)	12 bar (180 psi, 1.2 MPa)	25 bar (360 psi, 2.5 MPa)	49°C (120°F)	88°C (190°F)	8.4 kg	131 cm (51.5 in)	312766	Stainless Steel
T2	295616	2.25:1	19 lpm (5.0 gpm)	12 bar (180 psi, 1.2 MPa)	28 bar (405 psi, 2.8 MPa)	49°C (120°F)	88°C (190°F)	9.5 kg	137 cm (54 in)	311882	Stainless Steel
T3 SST	26A304	3:1	17 lpm (4.5 gpm)	6.8 bar (100 psi, 0.68 MPa)	21.7 bar (315 psi, 2.17 MPa)	49°C (120°F)	88°C (190°F)	10 kg	128 cm (50.3 in)	3A5180	Stainless Steel
T3 cs	24Z834	3:1	17 lpm (4.5 gpm)	6.8 bar (100 psi, 0.68 MPa)	21.7 bar (315 psi, 2.17 MPa)	49°C (120°F)	88°C (190°F)	10 kg	128 cm (50.3 in)	3A5180	Carbon Steel

Ordering Information

T1 TRANSFER PUMP

256200 Graco T1 2:1 Transfer Pump

247955 Two Graco T1 2:1 Transfer Pumps, air supply kit, 3 m x 19 mm (10 ft x 3/4 in) supply hose and fittings

247956 Two Graco T1 2:1 Transfer Pumps and 3 m x 19 mm (10 ft x 3/4 in) supply hose

T2 TRANSFER PUMP

- 295616 Graco T2 2.25:1 Transfer Pump
- 246081 Two Graco T2 2.25:1 Transfer Pumps, air supply kit, 3 m x 19 mm (10 ft x 3/4 in) supply hose and fittings
- 246898 Two Graco T2 2.25:1 Transfer Pumps and 3 m x 19 mm (10 ft x 3/4 in) supply hose

T3 – STAINLESS STEEL

26A304	T3 pump
24Z988	T3 pump package includes 2 pumps and fluid supply kit
24Z987	T3 pump package includes 2 pumps, fluid supply kit and air hose kit

T3 – CARBON STEEL

- 24Z834 T3 pump
- 25D296 T3 pump package includes 2 pumps and fluid supply kit
- 25D295 T3 pump package includes 2 pumps, fluid supply kit and air hose kit

SUPPLY PUMP ACCESSORIES

- 246419 208L (55 gal) feed pump tube with inlet ball check
- **246477** 19mm (3/4 in) bung return tube with air dryer port
- 246483 Air distribution kit, 8.4 bar (120 psi, 0.84 MPa) for two feed pumps and a Fusion gun
- 247616 Desiccant dryer kit
- 246978 Reactor manifold circulation kit with return tubes, return fluid lines and dryers
- 15C381 Desiccant replacement



ABOUT GRACO

Founded in 1926, Graco is a world leader in fluid handling systems and components. Graco products move, measure, control, dispense and apply a wide range of fluids and viscous materials used in vehicle lubrication, commercial and industrial settings.

The company's success is based on its unwavering commitment to technical excellence, world-class manufacturing and unparalleled customer service. Working closely with qualified distributors, Graco offers systems, products and technology that set the quality standard in a wide range of fluid handling solutions. Graco provides equipment for spray finishing, protective coating, paint circulation, lubrication, and dispensing sealants and adhesives, along with power application equipment for the contractor industry. Graco's ongoing investment in fluid management and control will continue to provide innovative solutions to a diverse global market.

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All written and visual data contained in this document are based on the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Graco is certified ISO 9001.

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